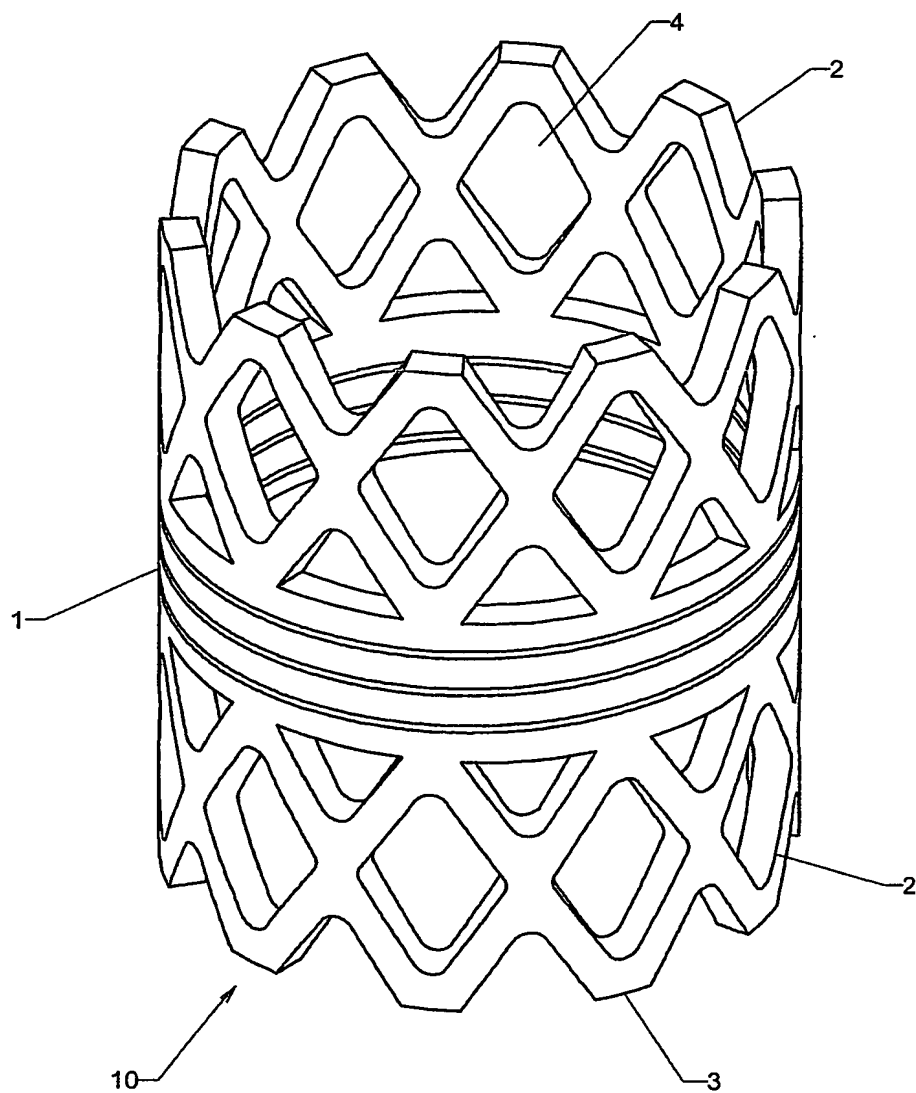
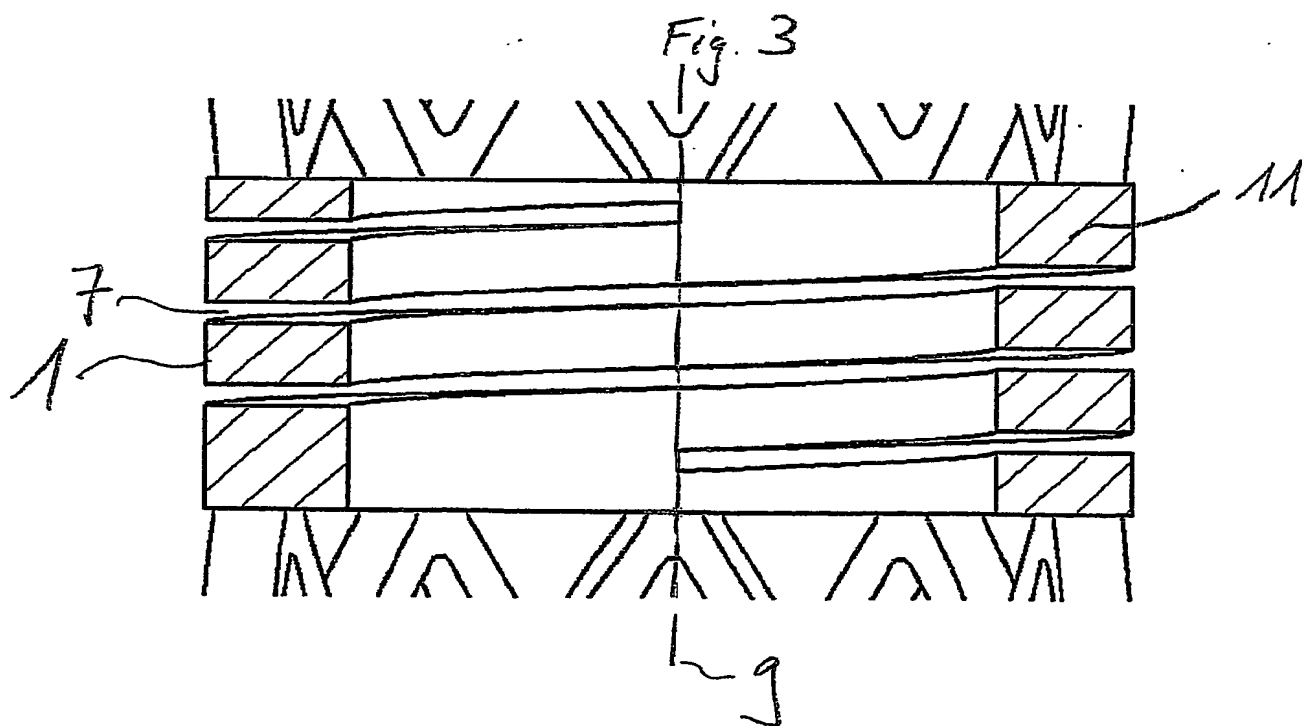
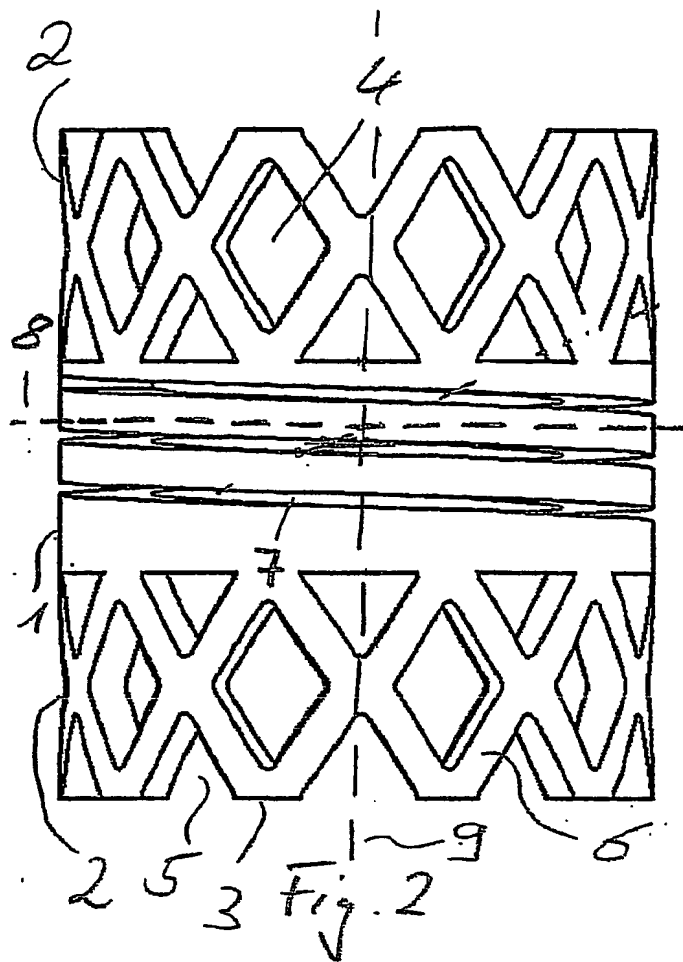


Fig. 1





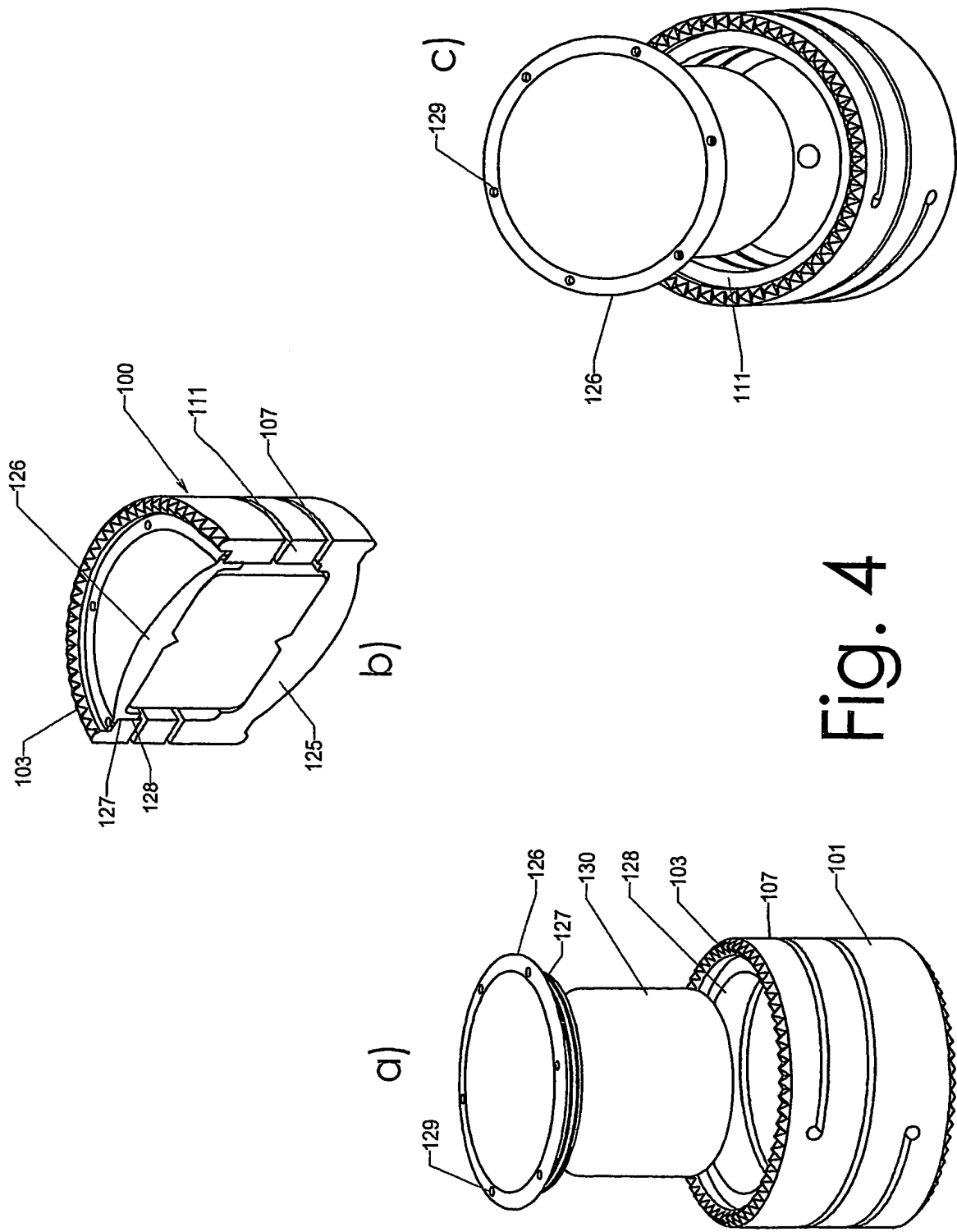


Fig. 4

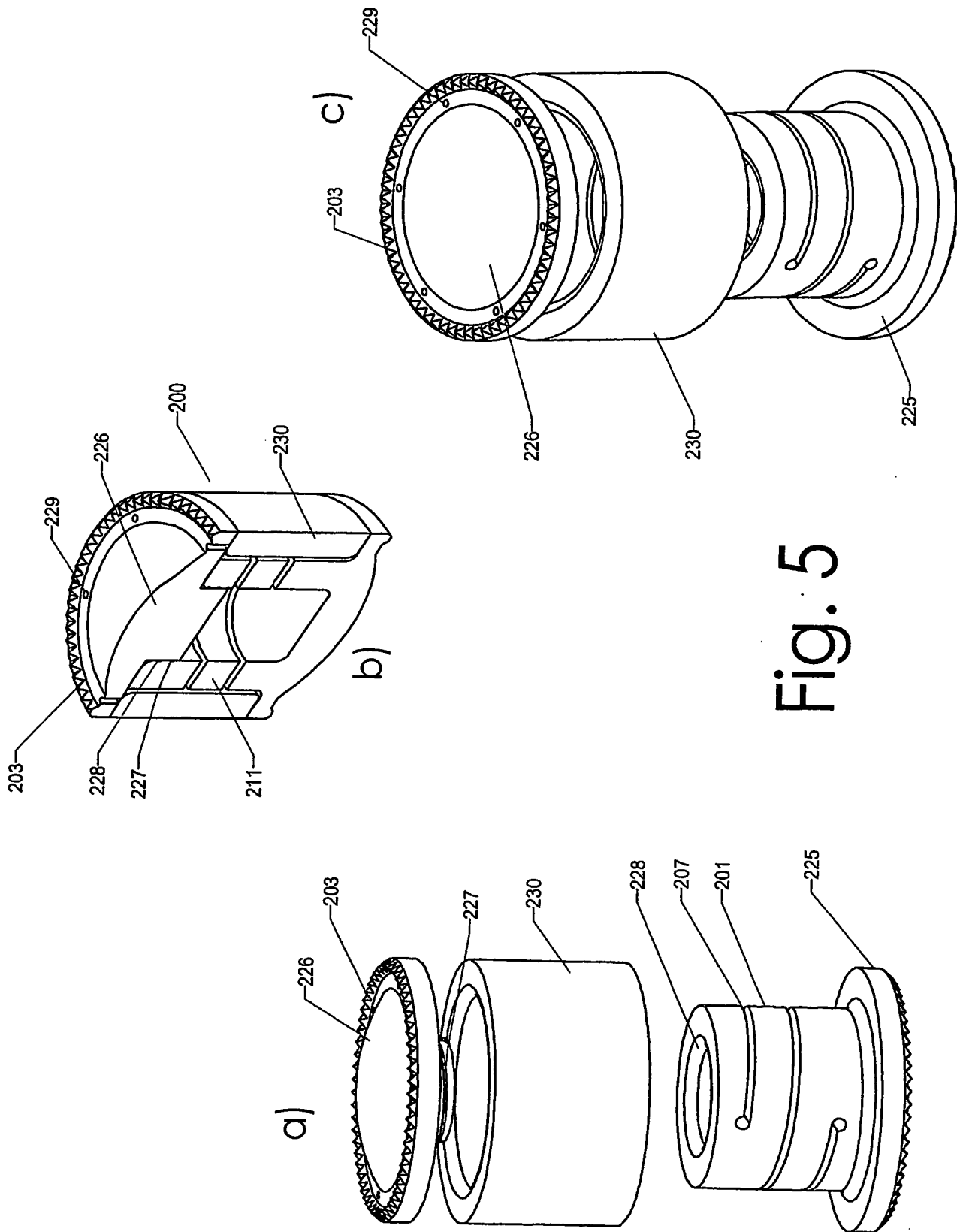
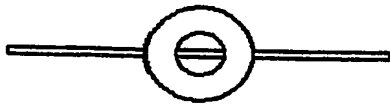
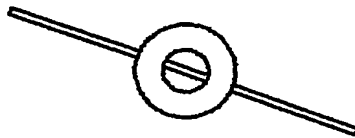


Fig. 5

1. Startloch  
-> 2seitig = 2gängig



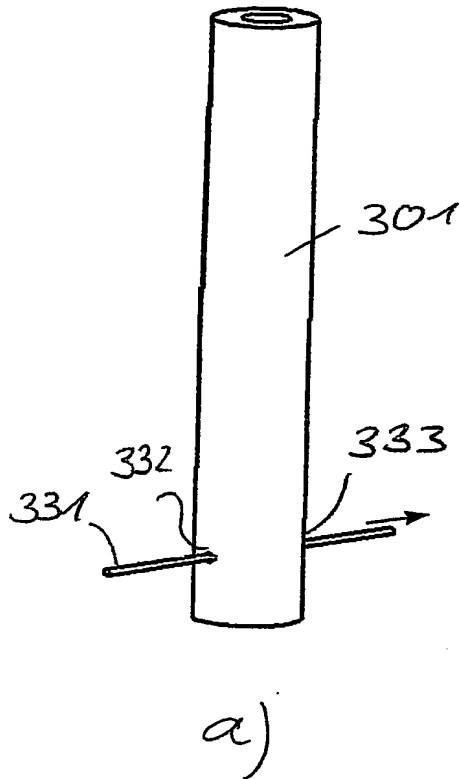
fast 1/2 Gang fertig  
-> 2seitig = 2gängig



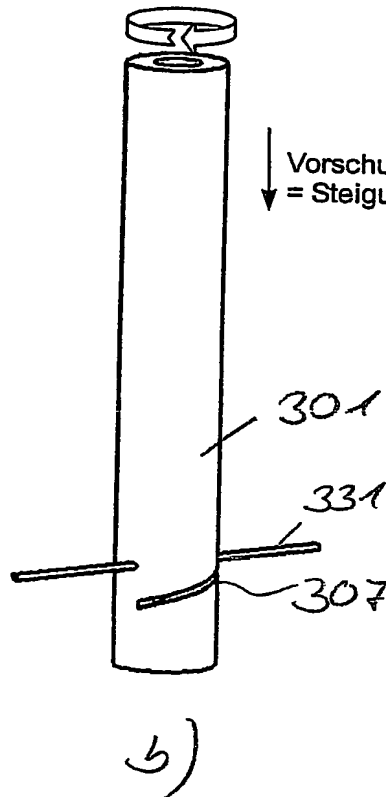
fertig gemacht  
-> 2seitig = 2gängig



Drehung von Bauteil



Vorschub  
= Steigung



Drehung von Bauteil

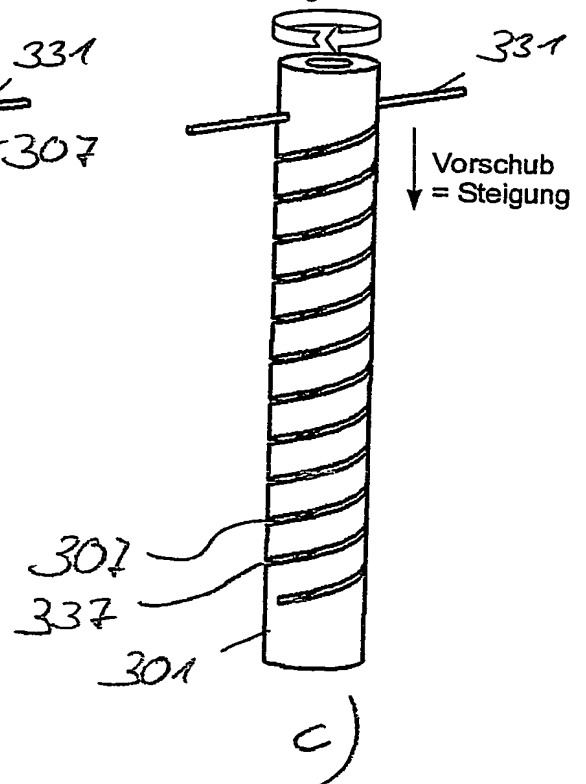


Fig. 6

Fig. 8

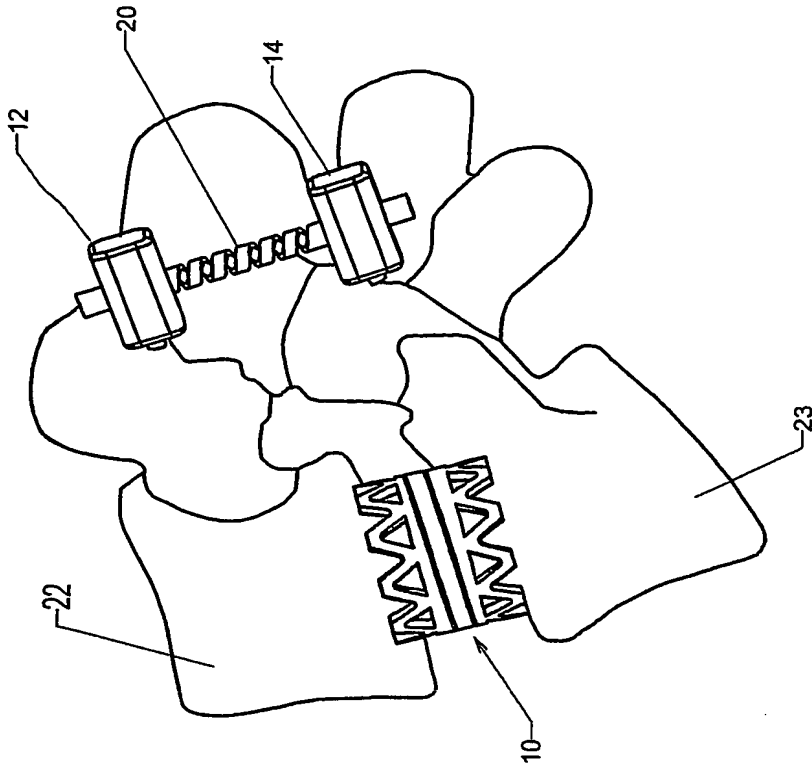
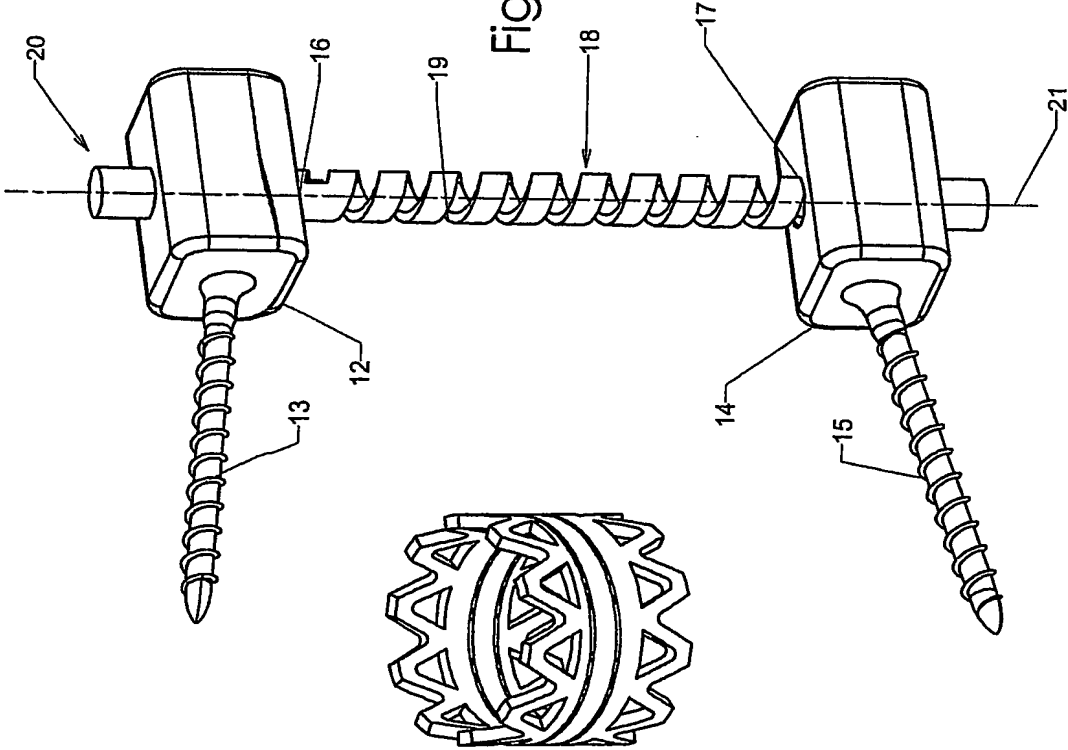
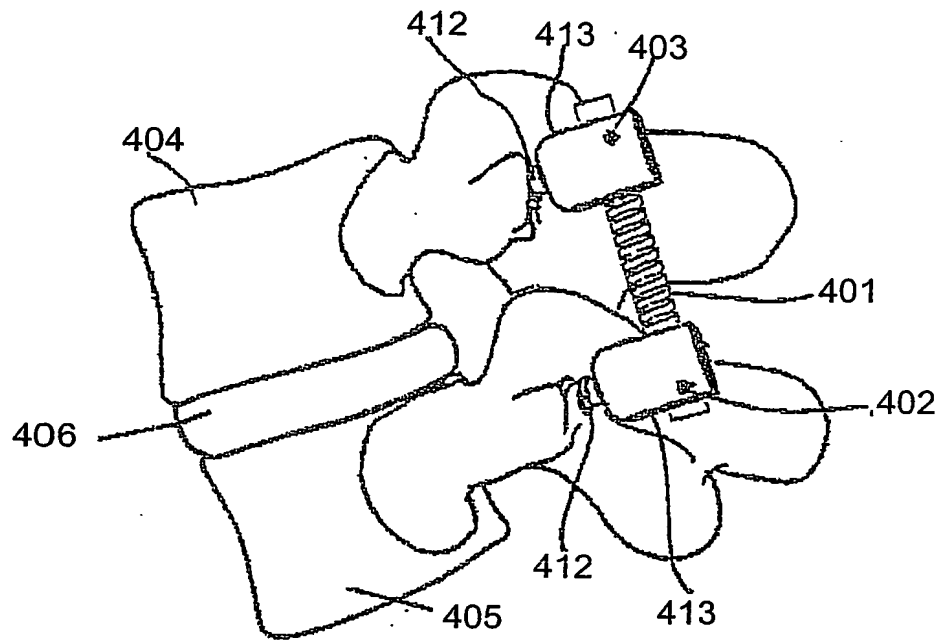
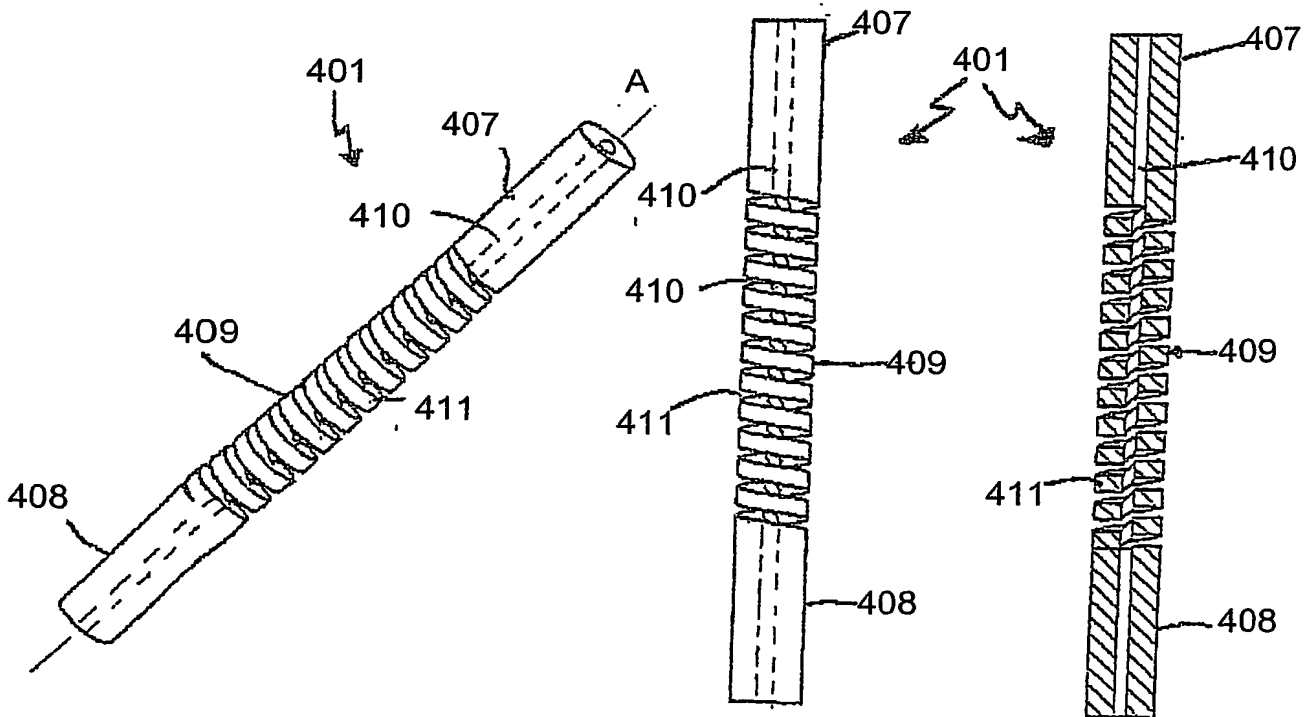


Fig. 7





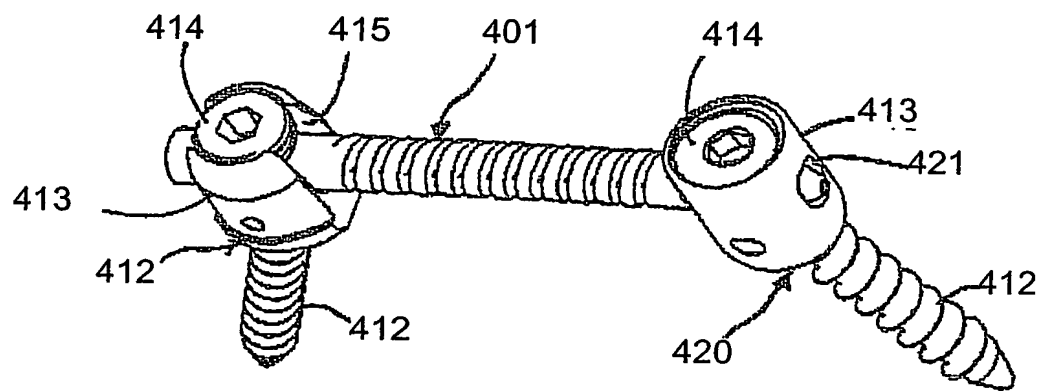
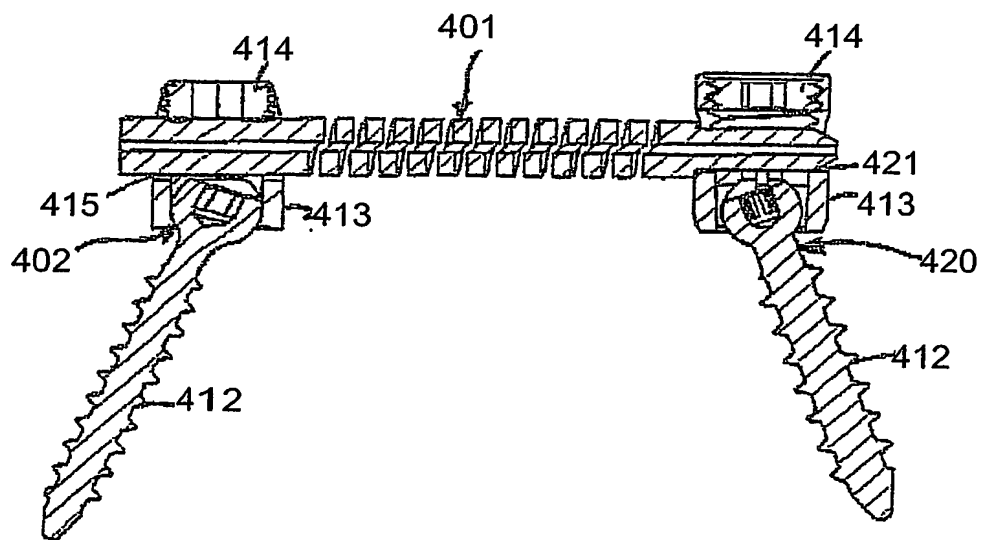
**Fig. 9**



**Fig. 10**

**Fig. 11a**

**Fig. 11b**

**Fig. 12a****Fig. 12b**

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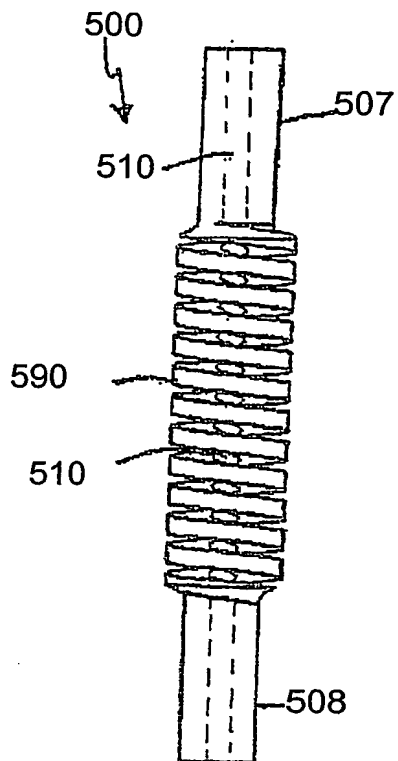


Fig. 13

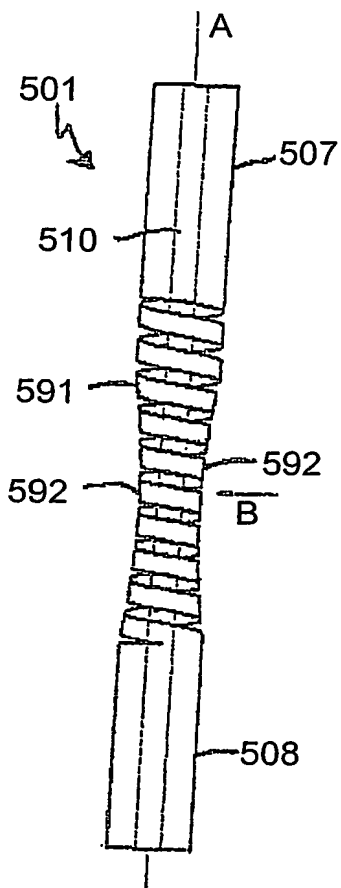


Fig. 14

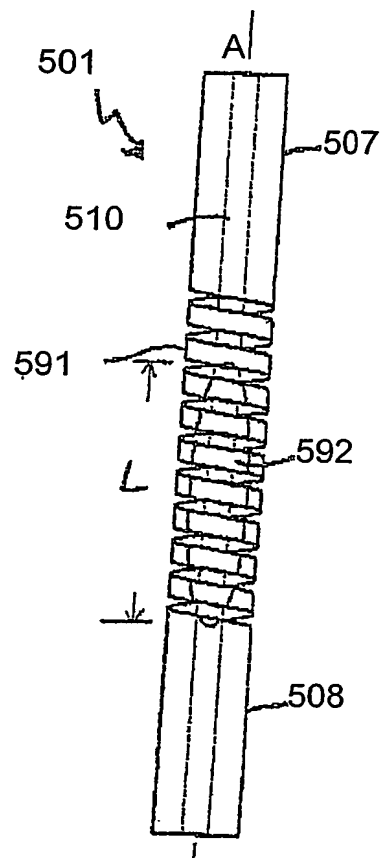


Fig. 15

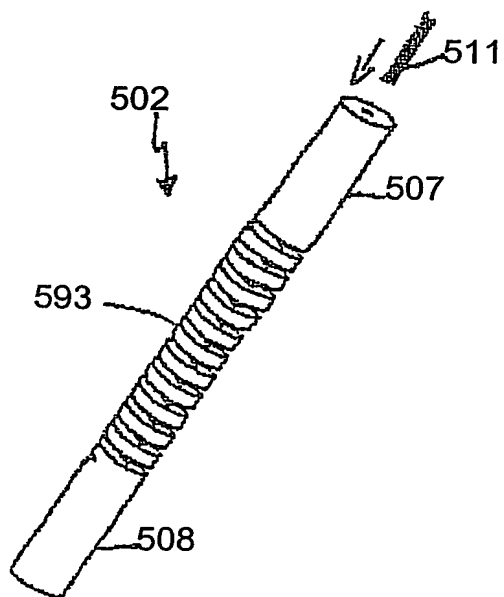


Fig. 16

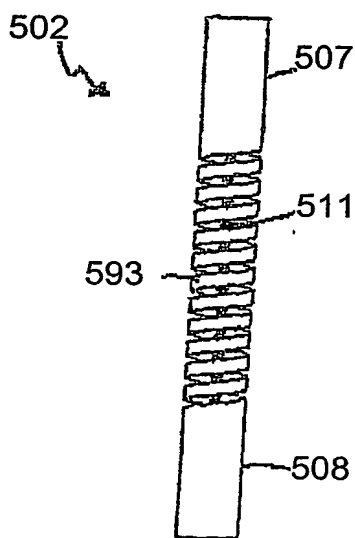


Fig. 17

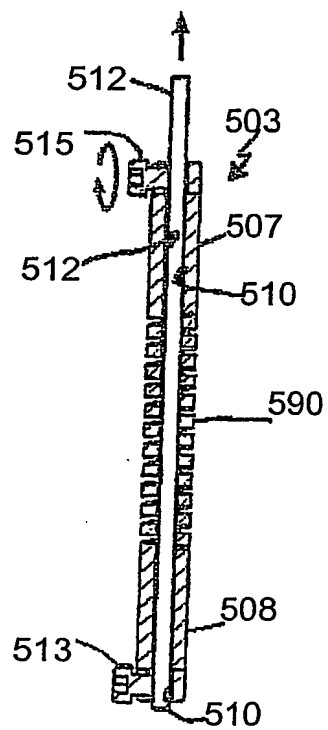


Fig. 18

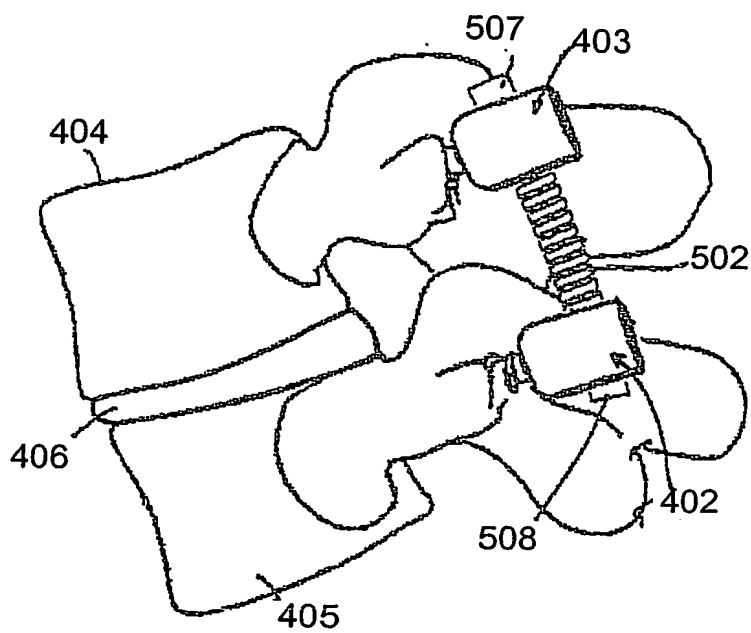


Fig. 19

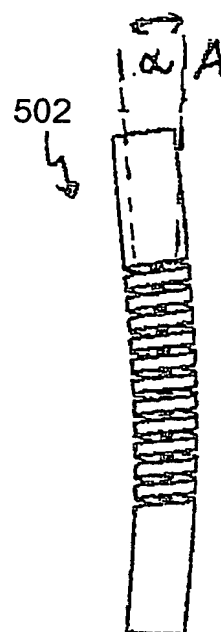


Fig. 20

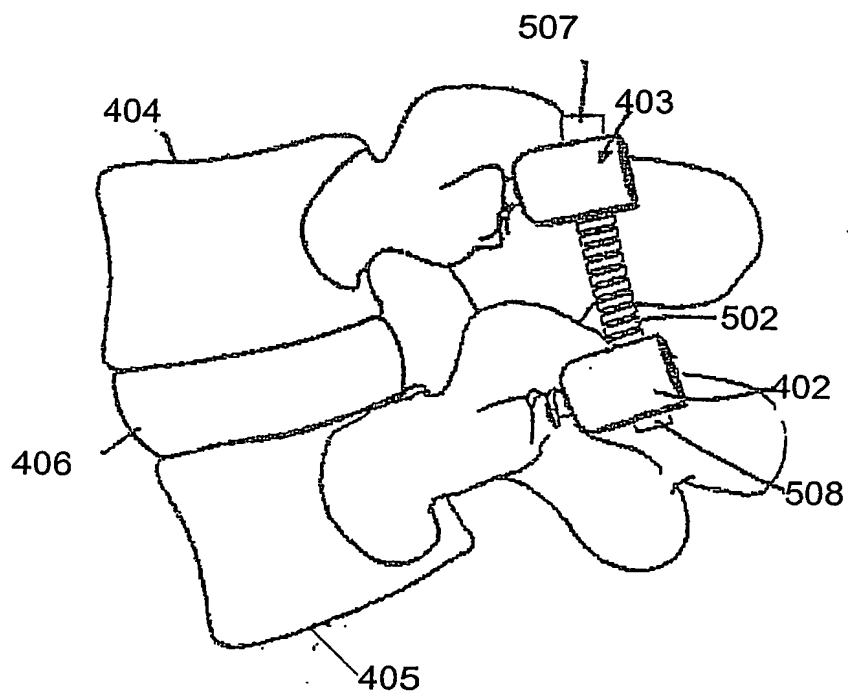


Fig. 21

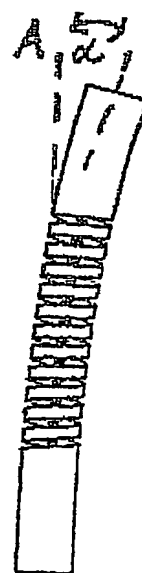
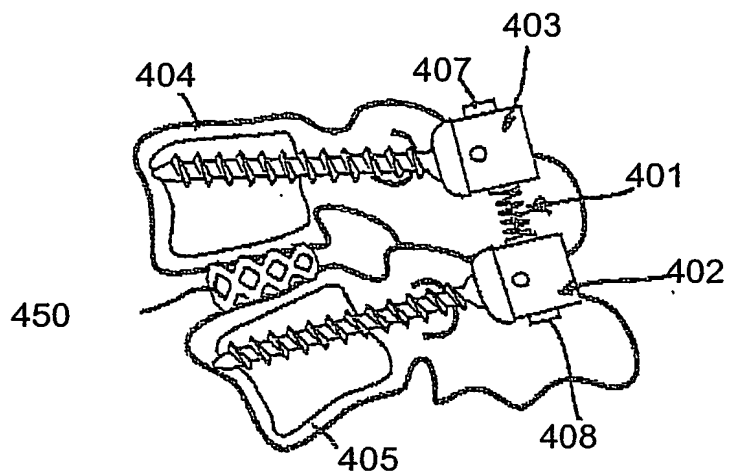
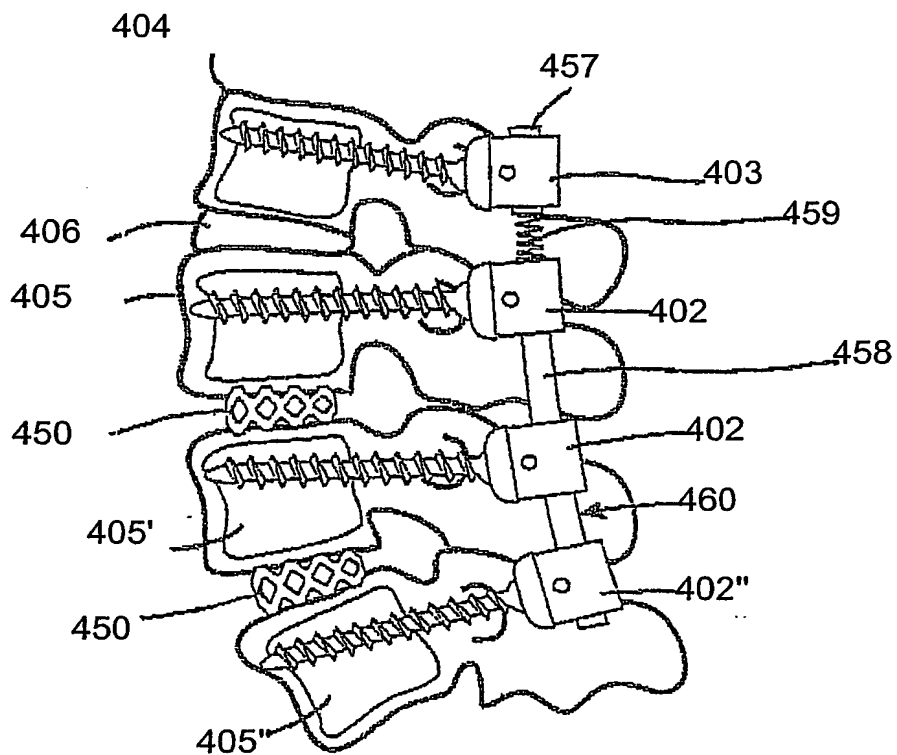
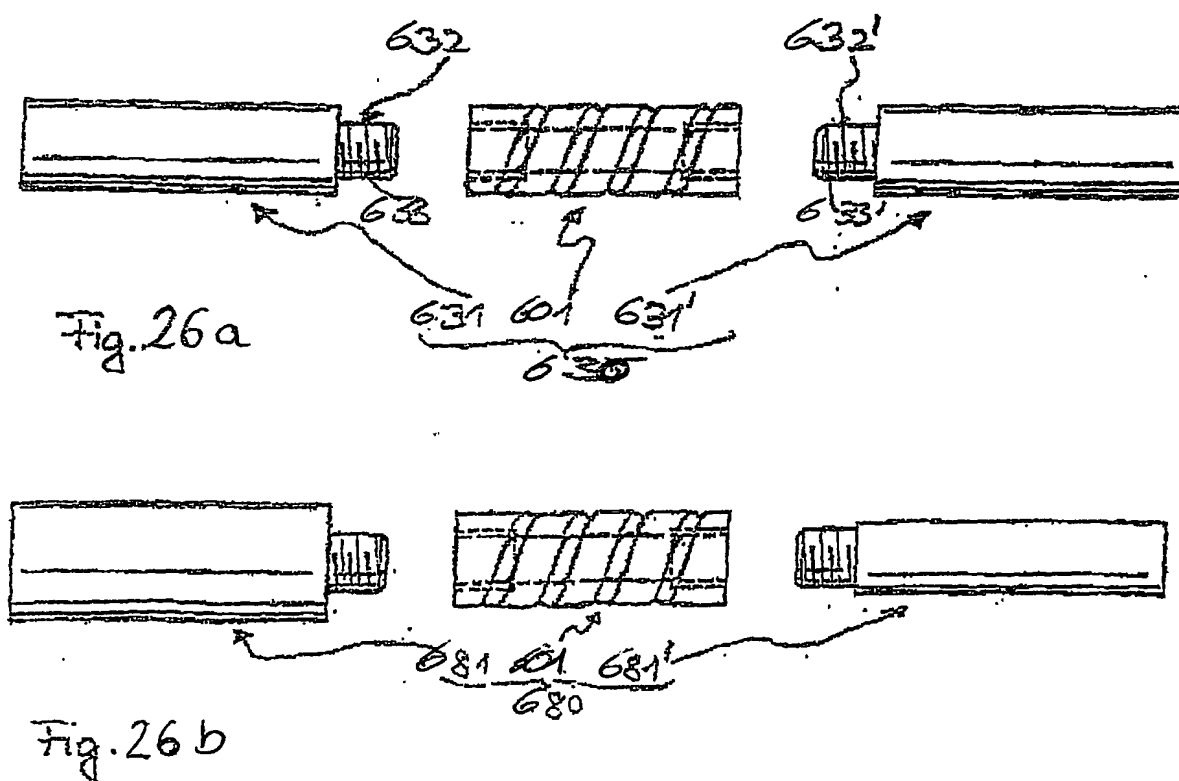
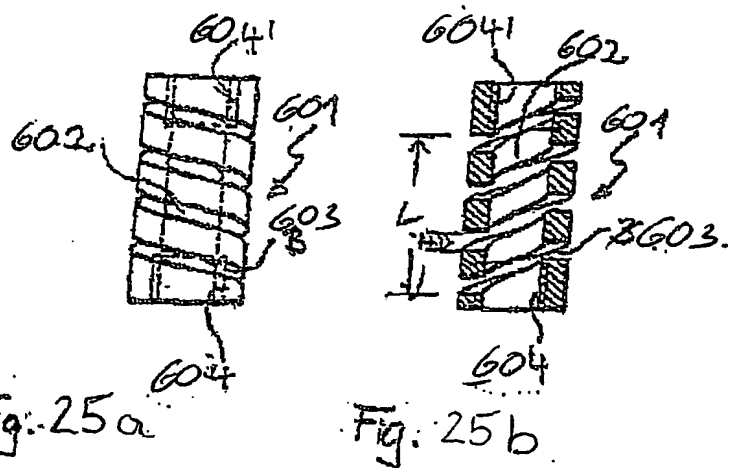


Fig. 22

**Fig. 23****Fig. 24**



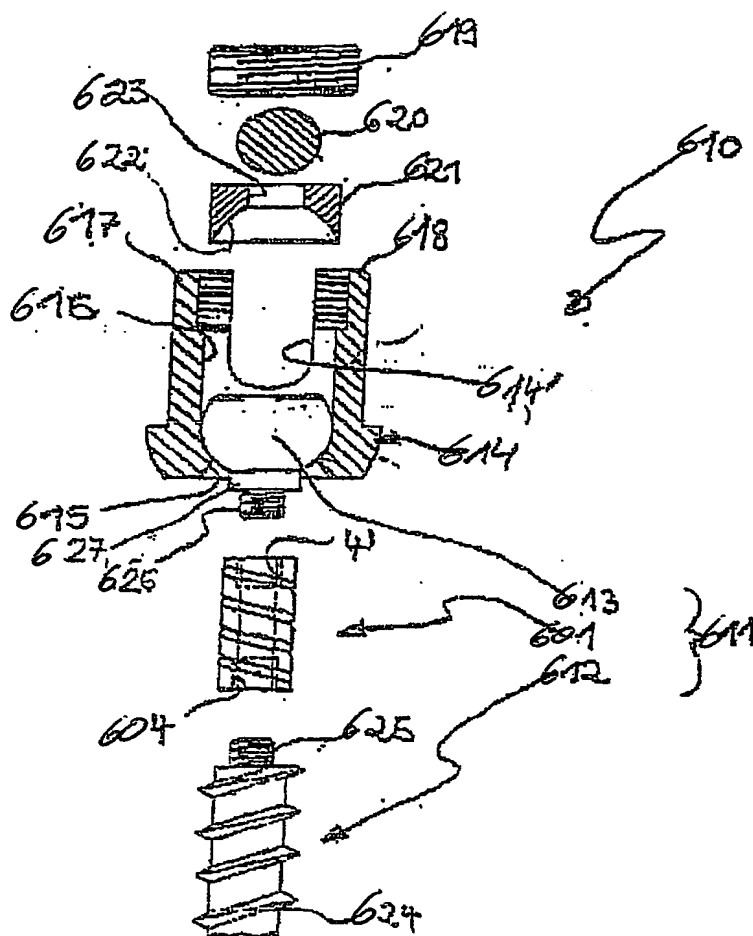


Fig. 27

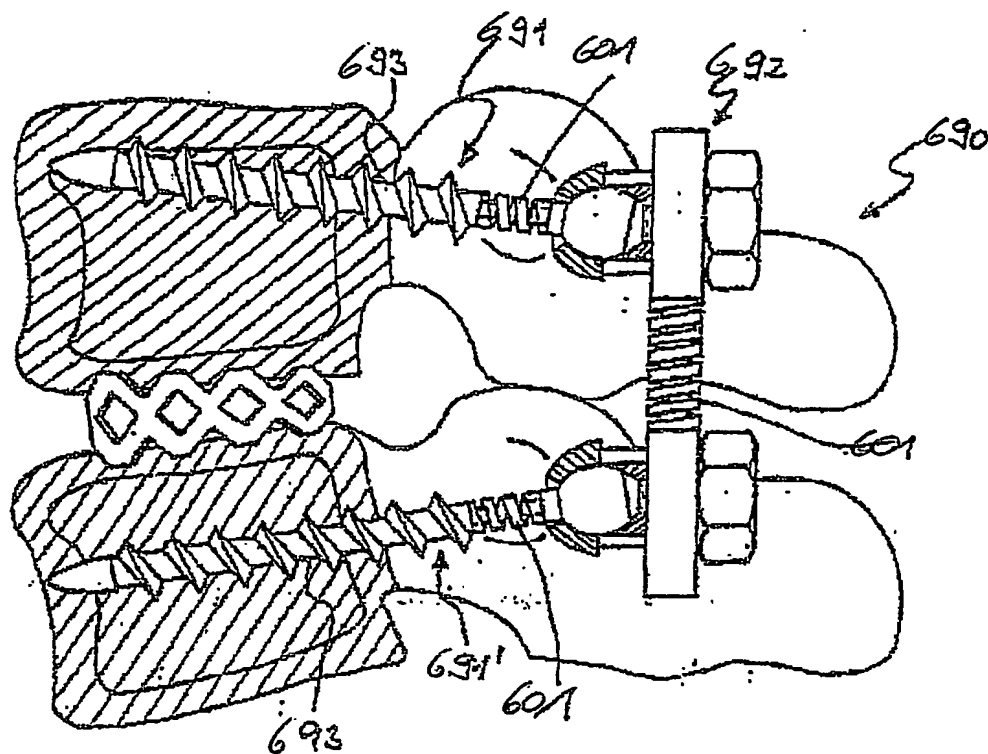


Fig. 28

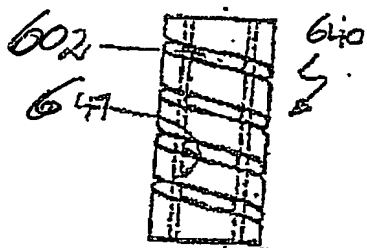


Fig. 29

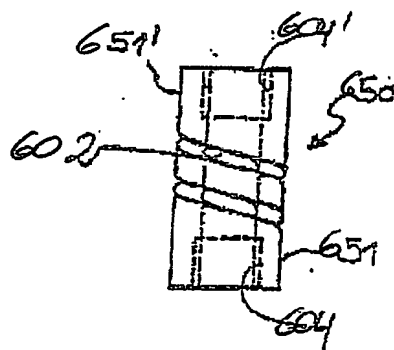


Fig. 30

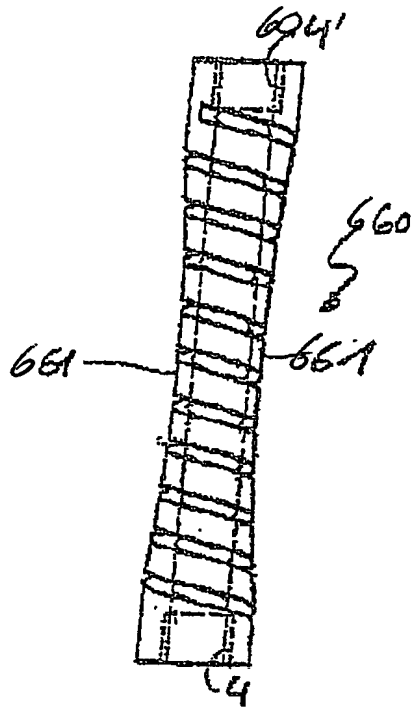


Fig. 31a

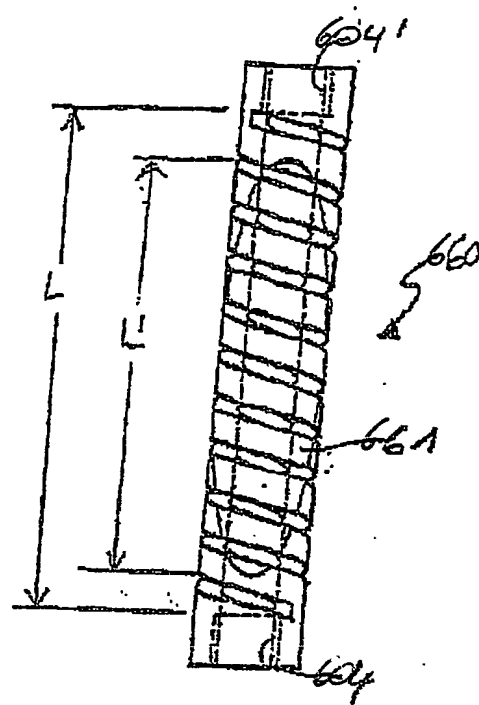


Fig. 31b

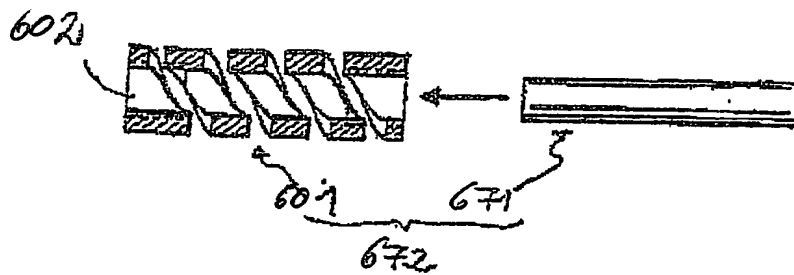


Fig. 32

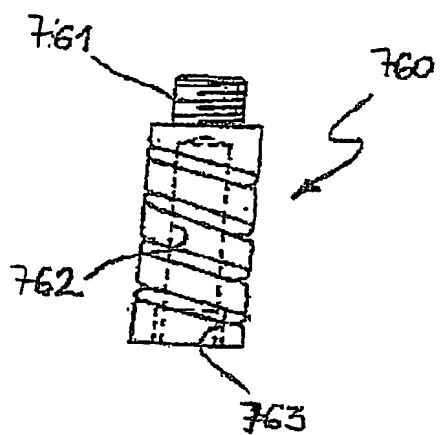


Fig. 33

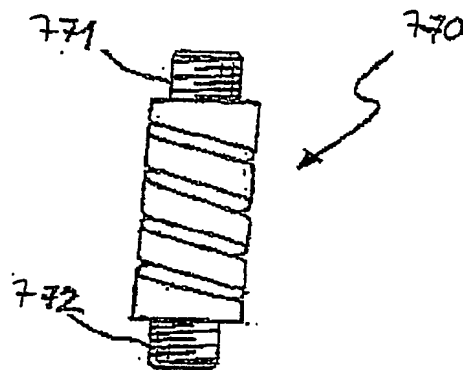
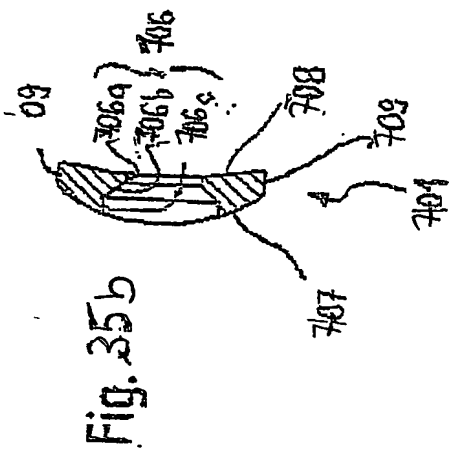
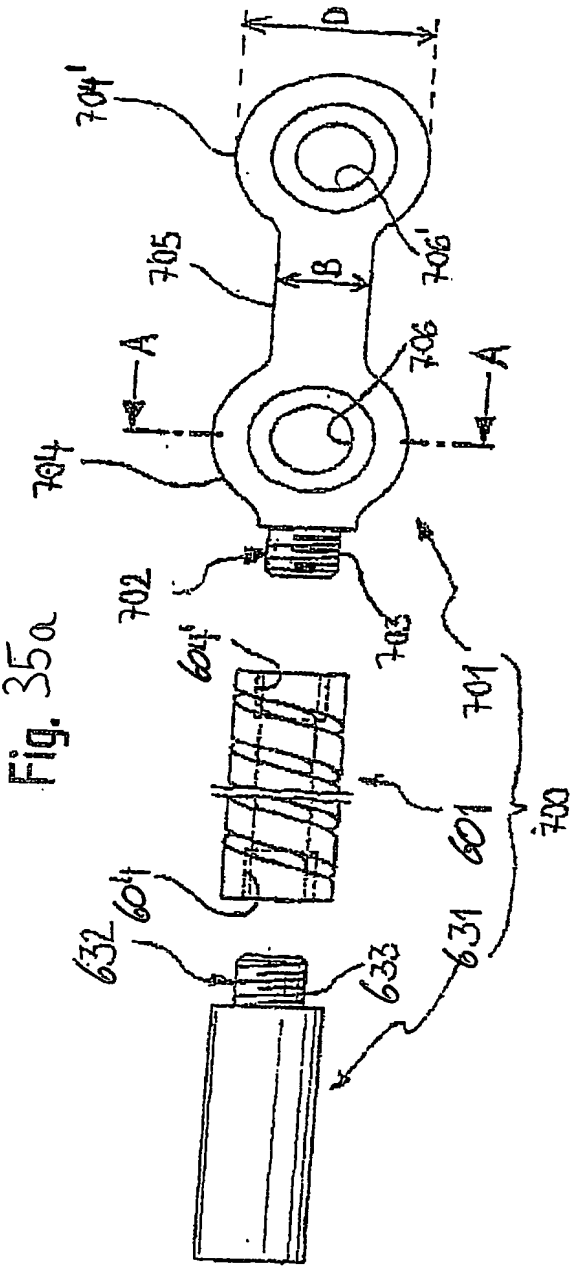
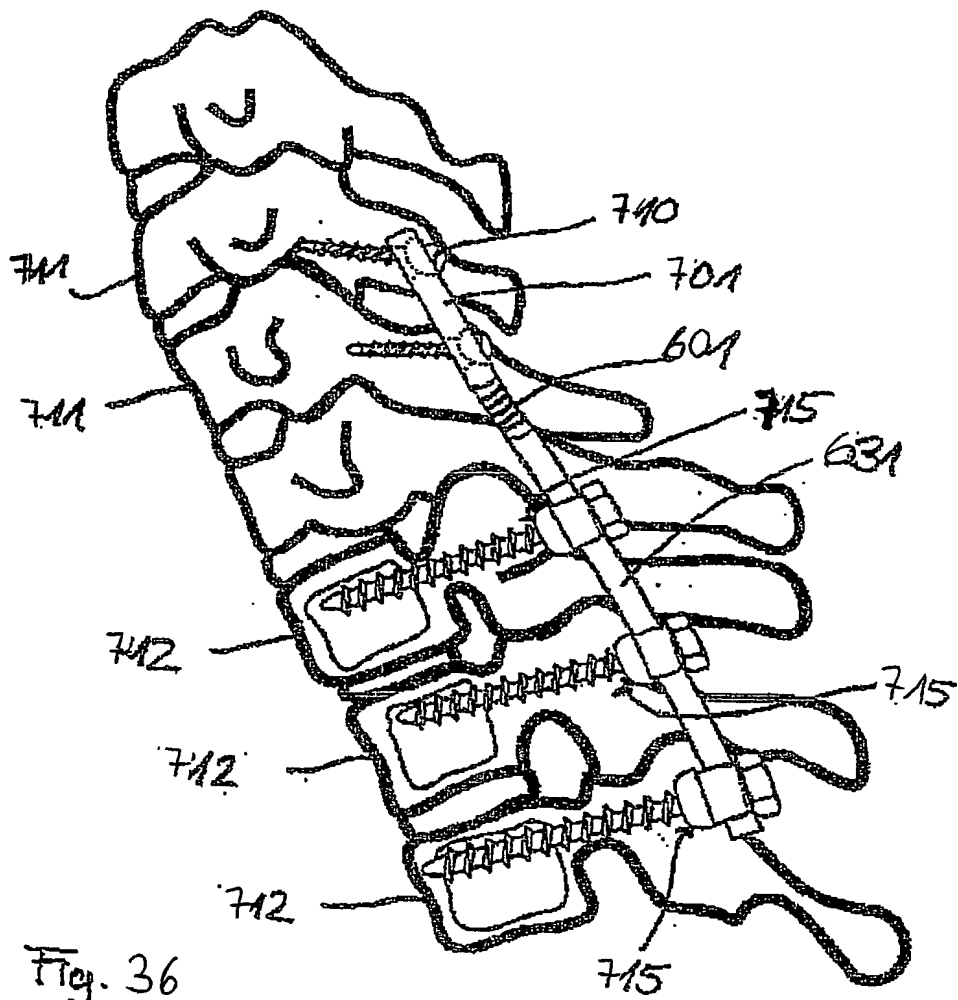


Fig. 34





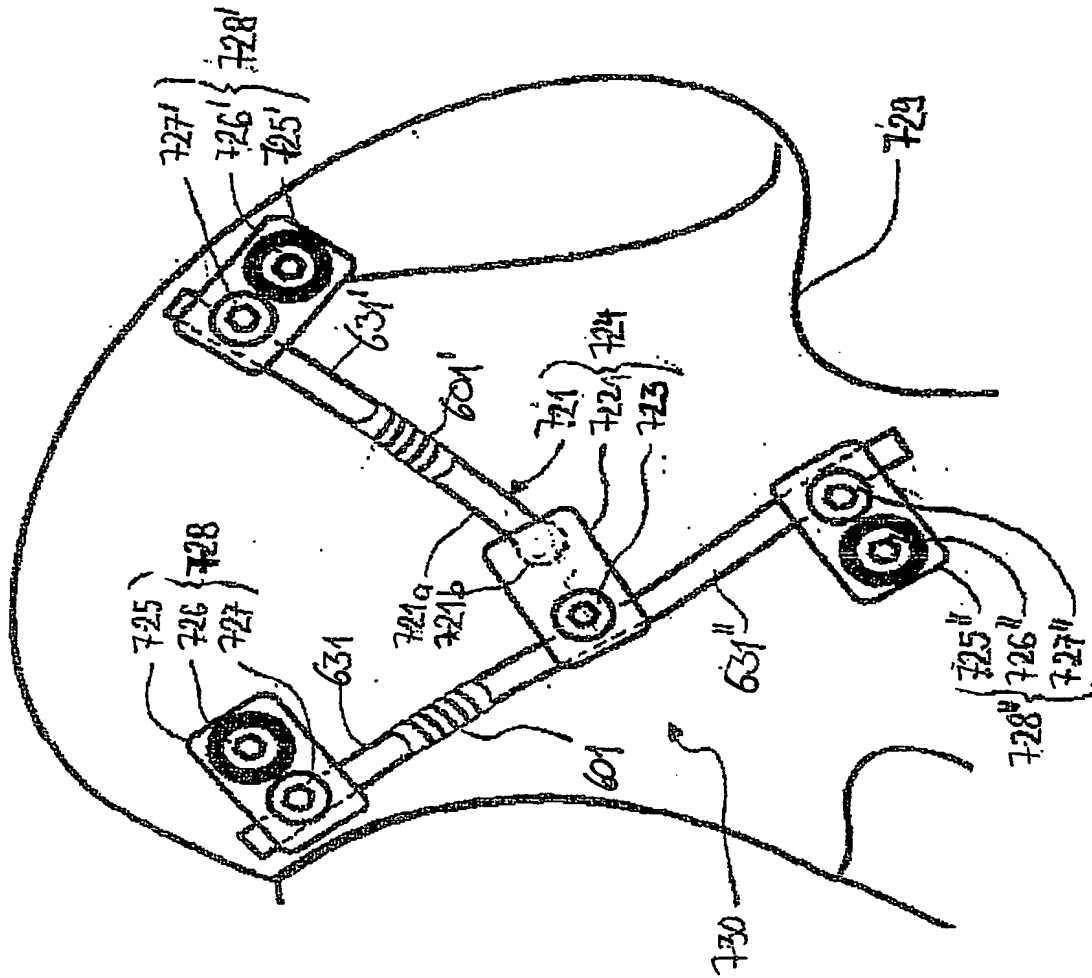
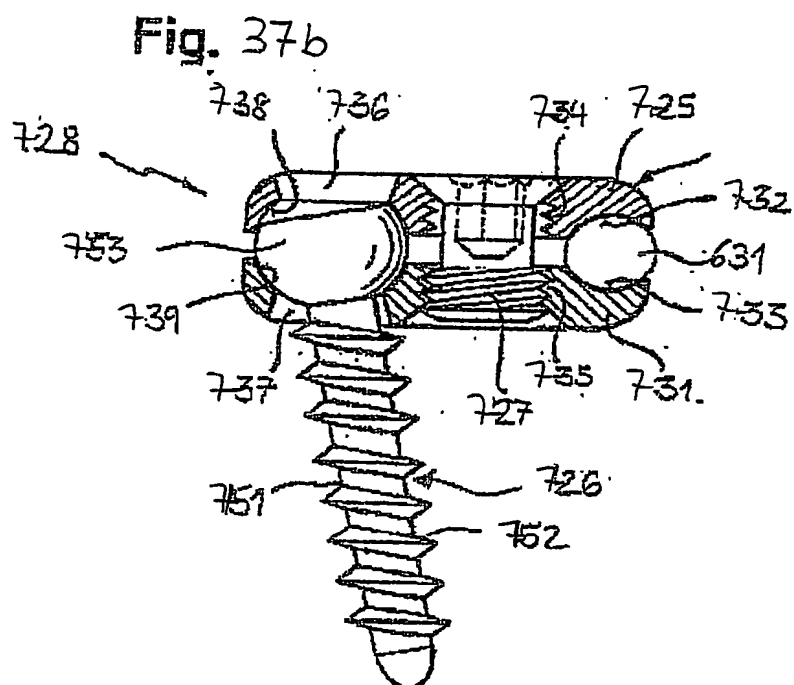


Fig. 37a



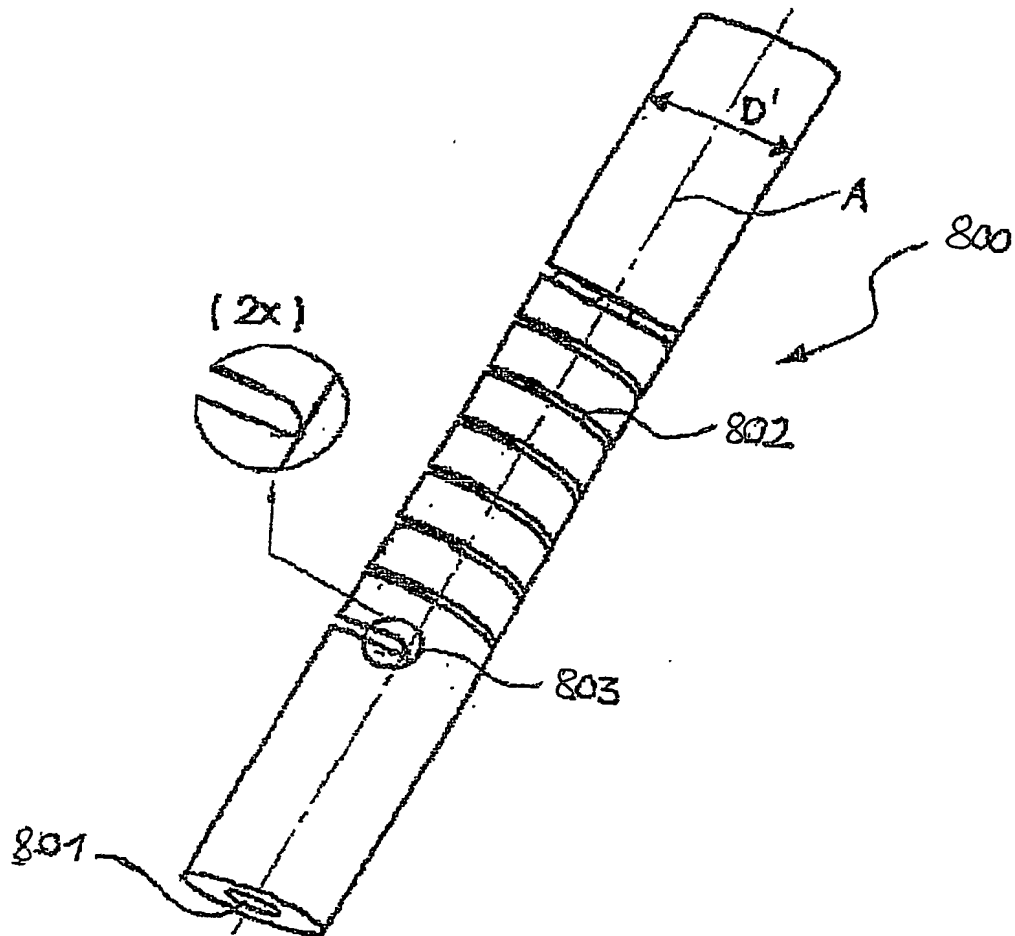


Fig. 38